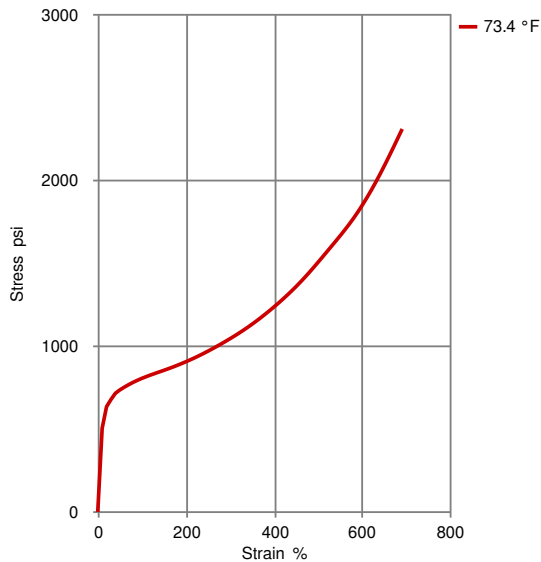


FORPRENE® 6B0901A90 NERO - TPV

Physical properties	Value	Unit	Test Standard
Density	58.1	lb/ft³	ISO 1183
Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100%, perpendicular	856	psi	ISO 37
Tensile stress at 300%, perpendicular	1060	psi	ISO 37
Compression set, 70 °C, 22h, Type A	48	%	ISO 815
Tensile strain at break, perpendicular	695	%	ISO 37
Tensile stress at break, perpendicular	2090	psi	ISO 37
Shore A hardness-TPE, 15s	91	-	ISO 868
Tear strength, Method Ba, perpendicular	366	lb/in	ISO 34-1
Tensile set (elastomers)	31	%	ASTM D412

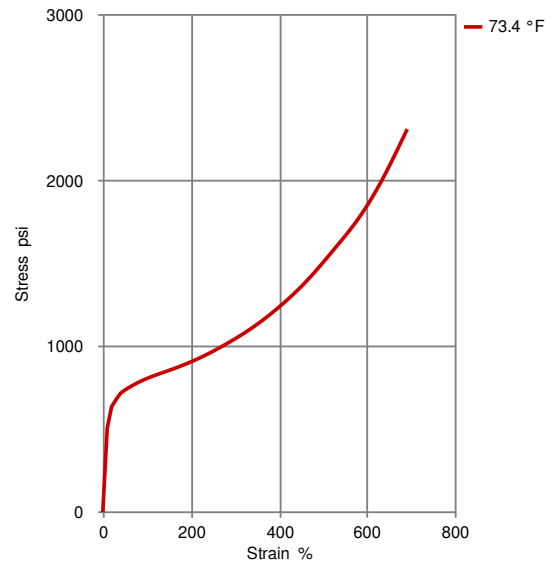
Diagrams

Stress-strain (anisotropy)



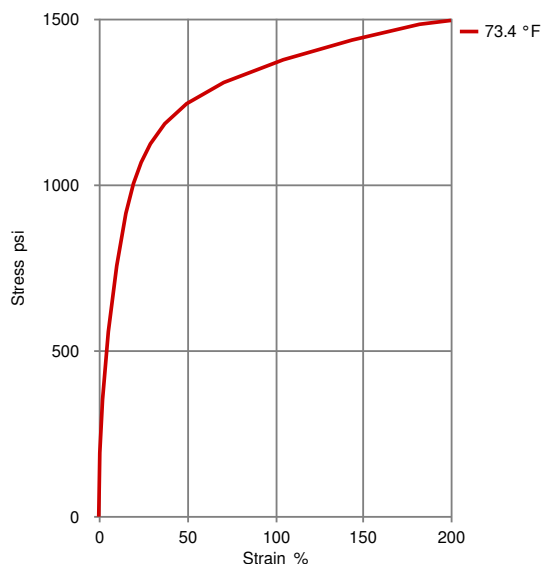
Tested according to ISO 37 (500 mm/min), perpendicular to flow

Stress-strain (anisotropy)



Tested according to ISO 37 (500 mm/min), perpendicular to flow

Stress-Strain (TPE)



Tested according to ISO 37 (500 mm/min), parallel to flow

Typical injection moulding processing conditions

Temperature	Value	Unit
Zone1 temperature	329 - 347	°F
Zone2 temperature	347 - 365	°F
Zone3 temperature	356 - 374	°F
Nozzle temperature	374 - 392	°F

Other text information

Pre-drying

3h@80C

Longer pre-drying times/storage

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.